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Technical Resources Bulletin

To: SMACNA Members
SMACNA Chapter Executives

From: Technical Resources Department

Subject: **FIGURE 2-18 CORNER CLOSURES - FLANGES**

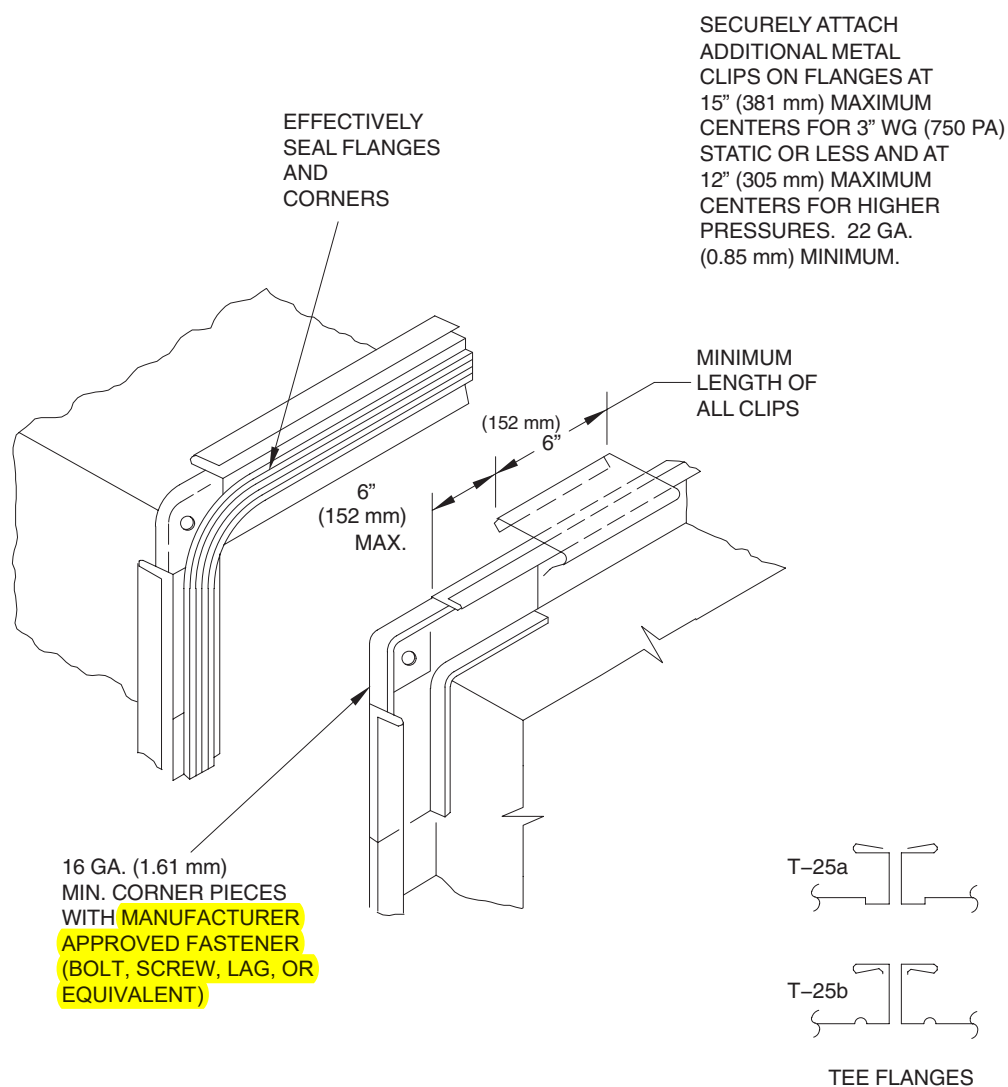
Attached please find the updated **FIGURE 2-18 CORNER CLOSURES - FLANGES**, from the *SMACNA HVAC Duct Construction Standards, Metal and Flexible, Fourth Edition*.

The corner fastening language has been revised to better align with current industry terminology and manufacturer practices.



HEADQUARTERS
MAIL ADDRESS
PHONE
FAX
WEB

4201 LAFAYETTE CENTER DRIVE • CHANTILLY, VA 20151-1209
P.O. BOX 221230 • CHANTILLY, VA 20153-1230
703 803 2980
703 803 3732
www.smacna.org



SCREWS MAY BE USED IN LIEU OF METAL CLIPS. INSTALL 1" (25MM) MAX. FROM END OF CORNER PIECE AND AT 6" (152 MM) MAX. INTERVALS.

EQUIVALENT FIXATION OF JOINTS MAY BE USED. CONTINUOUS CLEATS MAY BE USED.

FIGURE 2-18 CORNER CLOSURES – FLANGES