

TABLE OF CONTENTS

| | |
|---|------------|
| FOREWORD | iii |
| SMACNA DUCT DESIGN COMMITTEE | iv |
| NOTICE TO USERS | v |
| TABLE OF CONTENTS | vii |

| CHAPTER 1 | INTRODUCTION | Page |
|------------------|--|-------------|
| 1.1 | SCOPE | 1.1 |
| 1.2 | HOW TO USE THIS MANUAL | 1.1 |
| 1.3 | PURPOSE | 1.1 |
| 1.4 | HISTORY OF AIR DUCT SYSTEMS | 1.1 |
| 1.5 | GENERAL REQUIREMENTS | 1.2 |
| 1.6 | HVAC SYSTEMS LIBRARY | 1.2 |
| 1.7 | CODES AND ORDINANCES | 1.3 |
| 1.8 | HVAC DUCT SYSTEM TYPES | 1.5 |
| 1.9 | SMOKE CONTROL SYSTEMS | 1.6 |
| 1.10 | INDOOR AIR QUALITY | 1.7 |
| 1.11 | VENTILATION RATES | 1.8 |
| CHAPTER 2 | ECONOMICS OF DUCT SYSTEMS | |
| 2.1 | SCOPE | 2.1 |
| 2.2 | RESPONSIBILITIES | 2.1 |
| 2.3 | INITIAL SYSTEM COSTS | 2.2 |
| 2.4 | ANNUAL OWNING COSTS | 2.3 |
| 2.5 | ANNUAL OPERATING COSTS | 2.3 |
| 2.6 | OPERATION COSTS | 2.3 |
| 2.7 | CONTROLLING COSTS | 2.5 |
| 2.8 | DUCT ASPECT RATIOS | 2.5 |
| 2.9 | PRESSURE CLASSIFICATION AND LEAKAGE | 2.5 |
| 2.10 | COST OF FITTINGS | 2.7 |
| CHAPTER 3 | ROOM AIR DISTRIBUTION | |
| 3.1 | SCOPE | 3.1 |
| 3.2 | COMFORT | 3.1 |
| 3.3 | AIR DISTRIBUTION FUNDAMENTALS | 3.13 |
| 3.4 | OUTLET LOCATION | 3.15 |
| 3.5 | OUTLET CRITERIA | 3.20 |
| 3.6 | GRILLE AND REGISTER APPLICATIONS | 3.20 |
| 3.7 | SLOT DIFFUSER APPLICATIONS | 3.20 |
| 3.8 | CEILING DIFFUSER APPLICATIONS | 3.21 |
| 3.9 | OUTLETS IN VARIABLE AIR VOLUME (VAV) SYSTEMS | 3.23 |
| 3.10 | INLET CRITERIA | 3.23 |
| 3.11 | EXHAUST OUTLETS | 3.25 |
| 3.12 | SPECIAL SITUATIONS | 3.25 |
| 3.13 | AIR DISTRIBUTION SUMMARY | 3.25 |
| 3.14 | ROOM TERMINAL DEVICES | 3.26 |
| 3.15 | SUPPLY AIR GRILLE AND REGISTER TYPES | 3.28 |
| 3.16 | SUPPLY AIR CEILING DIFFUSER TYPES | 3.28 |
| 3.17 | VAV AND THERMAL BOXES | 3.29 |



| | | |
|------|-------------------------------------|------|
| 3.18 | TERMINAL BOX VARIATIONS | 3.30 |
| 3.19 | BASIC VAV SYSTEM DESIGN | 3.31 |
| 3.20 | VAV COMPONENTS AND CONTROLS | 3.32 |
| 3.21 | VAV SYSTEM ADVANTAGES | 3.33 |
| 3.22 | VAV SYSTEM DESIGN PRECAUTIONS | 3.33 |
| 3.23 | VAV TERMINAL DEVICES | 3.35 |

CHAPTER 4 GENERAL APPROACH TO DUCT DESIGN Page

| | | |
|------|--|-----|
| 4.1 | SCOPE | 4.1 |
| 4.2 | DESIGN METHODS – OVERVIEW | 4.3 |
| 4.3 | SELDOM USED METHODS | 4.4 |
| 4.4 | DUCT HEAT GAIN OR LOSS | 4.5 |
| 4.5 | SOUND AND VIBRATION | 4.5 |
| 4.6 | PRESSURE CLASSIFICATION | 4.5 |
| 4.7 | DUCT LEAKAGE | 4.6 |
| 4.8 | FAN SIZING | 4.6 |
| 4.9 | TESTING, ADJUSTING AND BALANCING (TAB) | 4.6 |
| 4.10 | FINAL DESIGN DOCUMENTS | 4.6 |

CHAPTER 5 DUCT DESIGN FUNDAMENTALS

| | | |
|------|--|------|
| 5.1 | SCOPE | 5.1 |
| 5.2 | FLUID PROPERTIES | 5.1 |
| 5.3 | FLUID STATICS | 5.2 |
| 5.4 | FLUID DYNAMICS | 5.3 |
| 5.5 | FLUID FLOW PATTERNS | 5.6 |
| 5.6 | DUCT SYSTEM PRESSURES | 5.9 |
| 5.7 | FRICTION LOSSES | 5.10 |
| 5.8 | DYNAMIC LOSSES | 5.12 |
| 5.9 | BASIC DUCT SIZING | 5.14 |
| 5.10 | DUCT CONFIGURATIONS | 5.16 |
| 5.11 | DUCT FITTINGS | 5.18 |
| 5.12 | SYSTEM PRESSURE CHANGES | 5.22 |
| 5.13 | STRAIGHT DUCT LOSSES | 5.25 |
| 5.14 | DYNAMIC LOSSES | 5.25 |
| 5.15 | SPLITTER VANES | 5.27 |
| 5.16 | TURNING VANES | 5.27 |
| 5.17 | PRESSURE LOSSES IN DIVIDED-FLOW FITTINGS | 5.30 |
| 5.18 | LOSSES DUE TO AREA CHANGES | 5.31 |
| 5.19 | OTHER LOSS COEFFICIENTS | 5.31 |
| 5.20 | OBSTRUCTION AVOIDANCE | 5.32 |
| 5.21 | DUCT AIR LEAKAGE | 5.34 |
| 5.22 | DUCT HEAT GAIN/LOSS | 5.38 |
| 5.23 | SMACNA DUCT RESEARCH | 5.40 |
| 5.24 | FAN PRESSURES | 5.41 |
| 5.25 | FAN DEFINITIONS | 5.42 |
| 5.26 | FAN LAWS | 5.44 |
| 5.27 | FAN TESTING | 5.46 |
| 5.28 | FAN CLASSIFICATIONS | 5.46 |
| 5.29 | FAN TYPES | 5.46 |
| 5.30 | FAN CURVES | 5.49 |
| 5.31 | DUCT SYSTEM AIRFLOW | 5.52 |
| 5.32 | SYSTEM CURVES | 5.52 |
| 5.33 | AIR DENSITY EFFECTS | 5.56 |
| 5.34 | ESTIMATING SYSTEM RESISTANCE | 5.58 |
| 5.35 | SAFETY FACTORS | 5.59 |
| 5.36 | THE FAN OUTLET | 5.59 |



| | | |
|------------------|--|-------------|
| 5.37 | THE FAN INLET | 5.63 |
| 5.38 | ASHRAE METHODS | 5.64 |
| 5.39 | FUNDAMENTALS HANDBOOK | 5.66 |
| 5.40 | DEFICIENT FAN PERFORMANCE | 5.67 |
| 5.41 | SYSTEM EFFECT FACTORS | 5.67 |
| 5.42 | BUILDING PRESSURES | 5.70 |
| 5.43 | BUILDING AIRFLOW CONTROL | 5.73 |
| CHAPTER 6 | FAN-DUCT CONNECTION PRESSURE LOSSES | Page |
| 6.1 | SCOPE | 6.1 |
| 6.2 | FAN OUTLET CONDITIONS | 6.1 |
| 6.3 | FAN INLET CONDITIONS | 6.7 |
| 6.4 | EFFECTS OF FACTORY SUPPLIED ACCESSORIES | 6.13 |
| 6.5 | CALCULATING SYSTEM EFFECT | 6.16 |
| CHAPTER 7 | DUCT SIZING PROCEDURES | |
| 7.1 | SCOPE | 7.1 |
| 7.2 | DESIGN OBJECTIVES | 7.1 |
| 7.3 | DUCT SYSTEM SIZING PROCEDURES | 7.1 |
| 7.4 | FITTING PRESSURE LOSS TABLES | 7.2 |
| 7.5 | SUPPLY AIR DUCT SYSTEM-SIZING EXAMPLE 1 (I-P) | 7.4 |
| 7.6 | RETURN AIR (EXHAUST AIR) DUCT SYSTEM-SIZING EXAMPLE 2 | 7.18 |
| 7.7 | SUPPLY AIR DUCT SYSTEM SIZING EXAMPLE 3 (I-P) | 7.21 |
| 7.8 | EXTENDED PLENUM DUCT SIZING | 7.26 |
| 7.9 | DESIGN FUNDAMENTALS (SI) | 7.32 |
| 7.10 | SUPPLY AIR DUCT SYSTEM – SIZING EXAMPLE. 1 (SI) | 7.32 |
| 7.11 | RETURN AIR (EXHAUST AIR) DUCT SYSTEM-SIZING EXAMPLE 2 (SI) | 7.40 |
| 7.12 | SUPPLY AIR DUCT SYSTEM SIZING EXAMPLE 3 (SI) | 7.47 |
| 7.13 | EXTENDED PLENUM DUCT SIZING | 7.52 |
| CHAPTER 8 | PRESSURE LOSS OF SYSTEMS COMPONENTS | |
| 8.1 | SCOPE | 8.1 |
| 8.2 | USE OF TABLES AND CHARTS | 8.1 |
| 8.3 | DAMPER CHARTS | 8.8 |
| 8.4 | DUCT SYSTEM APPARATUS CHARTS | 8.9 |
| 8.5 | ROOM AIR TERMINAL DEVICES | 8.15 |
| 8.6 | LOUVER DESIGN DATA | 8.17 |
| CHAPTER 9 | PROVISIONS FOR TESTING, ADJUSTING, AND BALANCING | |
| 9.1 | SCOPE | 9.1 |
| 9.2 | TAB DESIGN CONSIDERATIONS | 9.1 |
| 9.3 | AIR MEASUREMENT DEVICES | 9.5 |
| 9.4 | BALANCING WITH ORIFICES | 9.5 |
| 9.5 | PROVISIONS FOR TAB IN SYSTEM DESIGN | 9.5 |
| 9.6 | LABORATORY TESTING | 9.6 |
| 9.7 | FIELD TESTING AND BALANCING | 9.7 |
| 9.8 | TEST INSTRUMENTATION | 9.10 |



| | | |
|-------------------|--|-------------|
| CHAPTER 10 | DESIGNING FOR SOUND AND VIBRATION | Page |
| 10.1 | SCOPE | 10.1 |
| 10.2 | BUILDING NOISE | 10.1 |
| 10.3 | HVAC NOISE | 10.2 |
| 10.4 | COMMON SOUND SOURCES | 10.6 |
| 10.5 | SOUND DATA STANDARDS | 10.7 |
| 10.6 | DUCT NOISE | 10.7 |
| 10.7 | DUCT SILENCERS | 10.8 |
| 10.8 | ACOUSTIC LAGGING | 10.10 |
| 10.9 | DUCT SOUND BREAKOUT | 10.10 |
| | | |
| CHAPTER 11 | DUCT SYSTEM CONSTRUCTION | |
| 11.1 | SCOPE | 11.1 |
| 11.2 | DUCT SYSTEM SPECIFICATION CHECK LIST | 11.1 |
| 11.3 | DUCT CONSTRUCTION MATERIALS | 11.1 |
| 11.4 | ASTM STANDARDS | 11.5 |
| | | |
| CHAPTER 12 | SPECIAL DUCT SYSTEMS | |
| 12.1 | SCOPE | 12.1 |
| 12.2 | KITCHEN AND MOISTURE – LADEN SYSTEMS | 12.1 |
| 12.3 | SYSTEMS HANDLING SPECIAL GASES | 12.1 |
| 12.4 | INDUSTRIAL DUCT | 12.1 |
| | | |
| APPENDIX A | DUCT DESIGN TABLES AND CHARTS | |
| | FITTING LOSS COEFFICIENT TABLES | A.15 |
| | HVAC EQUATIONS (I-P) | A.51 |
| | HVAC EQUATIONS (SI) | A.56 |
| | SI UNITS AND EQUIVALENTS | A.59 |

INDEX



TABLES

Page

| | | |
|--------|--|------|
| 2-1 | Annual Life Cycle Cost Factors | 2.2 |
| 2-2 | Cost of Owning and Operating a Typical Commercial Building | 2.3 |
| 2-3 | Initial Cost Systems | 2.4 |
| 2-4 | Aspect Ratio Example | 2.5 |
| 2-5 | Relative Duct System Costs (Fabrication and Installation of Same Size Duct) | 2.7 |
| 2-6 | Estimated Equipment Service Lives | 2.8 |
| 3-1 | Metabolic Rates of Typical Tasks | 3.1 |
| 3-2 | Operative Temperatures for Thermal Acceptability or Sedentary or Slightly Active Persons (≤ 1.2 Mets) At 50 Percent Relative Humidity ^a | 3.4 |
| 3-3 | Clo Units for Individual Items of Clothing = 0.82 (S Individual Items) | 3.8 |
| 3-4 | Characteristic Room Lengths for Diffusers | 3.10 |
| 3-5 | Air Diffusion Performance Index (ADPI) | 3.12 |
| 3-6 | Guide for Selection of Supply Outlets | 3.17 |
| 3-7 | Supply Air Outlet Types | 3.22 |
| 3-8 | Supply Air Outlet Performance | 3.24 |
| 3-9 | Recommended Return Air Inlet Face Velocities | 3.26 |
| 3-10 | Return and Exhaust Air Inlet Types | 3.26 |
| 3-11 | Accessory Devices | 3.27 |
| 4-1 | HVAC Duct Pressure Velocity Classification | 4.5 |
| 5-1 | Unsealed Longitudinal Seam Leakage for Metal Ducts | 5.33 |
| 5-2 | Applicable Leakage Classes ^a | 5.36 |
| 5-3 | Leakage as a Percentage of System Airflow | 5.36 |
| 5-4 | K Values for Outlet Ducts | 5.65 |
| 5-5 | K Values for Single Width, Single Inlet Fans (SWSI) | 5.66 |
| 6-1 | System Effect Curves for Outlet Ducts | 6.4 |
| 6-2 | System Effect Factor Curves for Outlet Elbows | 6.6 |
| 6-3 | System Effect Curves for Inlet Obstructions | 6.16 |
| 6-4 | | 6.17 |
| 7-1 | Duct Sizing, Supply Air System – Example 1 | 7.6 |
| 7-1(a) | Duct Sizing, Supply Air System – Example 1 (Continued) | 7.7 |
| 7-2 | Duct Sizing, Exhaust Air System – Example 2 (I-P) | 7.15 |
| 7-3 | Duct Sizing, Exhaust Air System – Example 3 (I-P) | 7.16 |
| 7-3(a) | Duct Sizing, Exhaust Air System – Example 3 (I-P) (Continued) | 7.17 |
| 7-4 | Semi-extended Plenum Comparison | 7.28 |
| 7-5 | Semi-extended Plenum Installation Cost Comparison | 7.28 |
| 7-6 | Duct Sizing, Supply Air System – Example 1 | 7.30 |
| 7-6(a) | Duct Sizing, Supply Air System – Example 1 (Continued) | 7.31 |
| 7-7 | Duct Sizing, Exhaust Air System – Example 2 (SI) | 7.44 |
| 7-8 | Duct Sizing, Supply Air System – Example 3 | 7.45 |
| 7-8(a) | Duct Sizing, Supply Air System – Example 3 (Continued) | 7.46 |
| 7-9 | Semi-extended Plenum Comparison | 7.53 |
| 7-10 | Semi-extended Plenum Installation Cost Comparison | 7.53 |
| 8-1 | Filter Pressure Loss Data | 8.1 |
| 8-2 | Louver Free Area Chart 2 in. Blades At 45 Degree Angle | 8.4 |
| 8-3 | Louver Free Area Chart 4 in. Blades At 45 Degree Angle | 8.5 |
| 8-4 | Louver Free Area Chart 6 in. Blades At 45 Degree Angle | 8.6 |
| 8-5 | Air Outlets & Diffusers – Total Pressure Loss Average | 8.15 |
| 8-6 | Supply Registers – Total Pressure Loss Average | 8.15 |
| 8-7 | Return Registers – Total Pressure Loss Average | 8.15 |
| 8-8 | Typical Design Velocities | 8.16 |
| 9-1 | Airflow Measuring Instruments | 9.11 |
| 10-1 | Sound Sources, Transmission Paths, and Recommended Noise Reduction Methods | 10.5 |
| 11-1 | Sheet Metal Properties | 11.4 |



FIGURES

Page

| | | |
|------|--|------|
| 1-1 | U.S.A. Building Codes and Ordinances | 1.4 |
| 2-1 | Relative Costs of Duct Segments Installed | 2.6 |
| 2-2 | Relative Installed Cost Versus Aspect Ratio | 2.6 |
| 2-3 | Relative Operating Cost Versus Aspect Ratio | 2.7 |
| 3-1 | Clothing Insulation Necessary for Various Levels of Comfort at a Given Temperature During Light, Mainly Sedentary Activities | 3.3 |
| 3-2 | Comfort Zone | 3.6 |
| 3-3 | Range of Average Air Movements Permitted in The Summer and Extended Summer Zones | 3.7 |
| 3-4 | Optimum Operative Temperatures for Active People in Low Air Movement Environments | 3.9 |
| 3-5 | Percentage of Occupants Objecting to Drafts in Air-conditioned Rooms (I-P) | 3.11 |
| 3-6 | Percentage of Occupants Objecting to Drafts in Air-conditioned Rooms (SI) | 3.11 |
| 3-7 | Surface (Coanda) Effect | 3.13 |
| 3-8 | Outlet Velocity and Air Direction Diagrams for Stack Heads With Expanding Outlets | 3.16 |
| 3-9 | Air Motion Characteristics of Group A Outlets | 3.17 |
| 3-10 | Air Motion Characteristics of Group B Outlets | 3.18 |
| 3-11 | Air Motion Characteristics of Group C Outlets | 3.19 |
| 3-12 | Air Motion Characteristics of Group D Outlets | 3.19 |
| 3-13 | Air Motion Characteristics of Group E Outlets | 3.20 |
| 4-1 | Duct Pressure Class Designation (I-P) | 4.7 |
| 4-1M | Duct Pressure Class Designation (SI) | 4.8 |
| 4-2 | Symbols for Ventilation and Air Conditioning (I-P) | 4.9 |
| 4-2M | Symbols for Ventilation and Air Conditioning (SI) | 4.10 |
| 5-1 | Capillary Action | 5.2 |
| 5-2 | Velocity Profile | 5.3 |
| 5-3 | Relation Between Friction Factor and Reynolds Number | 5.4 |
| 5-4 | Velocity Profiles of Flow in Ducts | 5.7 |
| 5-5 | Separation in Flow in a Diffuser | 5.7 |
| 5-6 | Changing Velocity Profiles At a Mitered Elbow | 5.8 |
| 5-7 | Effect of Duct Length On Damper Action | 5.8 |
| 5-8 | Part Duct Friction Loss Chart (I-P) | 5.15 |
| 5-9 | Part Duct Friction Loss Chart (SI) | 5.16 |
| 5-10 | Pressure Changes During Flow-in Ducts | 5.24 |
| 5-11 | Return Air Duct Example | 5.24 |
| 5-12 | To Calculate Splitter Vane Spacing for a Smooth Radius Rectangular Elbow | 5.27 |
| 5-13 | Turning Vanes Research | 5.28 |
| 5-14 | Turbulence Caused By Improper Mounting and Use of Turning Vanes | 5.29 |
| 5-15 | Proper Installation of Turning Vanes | 5.30 |
| 5-16 | AMCA Damper Tests | 5.32 |
| 5-17 | Duct Obstructions | 5.32 |
| 5-18 | Example 5-5 Fan/System Curve | 5.34 |
| 5-19 | Duct Leakage Classifications | 5.35 |
| 5-20 | Rectangular Elbow 90 Degree Throat, 90 Degree Heel | 5.40 |
| 5-21 | Different Configuration Elbow Research | 5.41 |
| 5-22 | End Tap Research | 5.42 |
| 5-23 | Fan Total Pressure (TP) | 5.43 |
| 5-24 | Fan Static Pressure (SP) | 5.43 |
| 5-25 | Fan Velocity Pressure (V_p) | 5.43 |
| 5-26 | Tip Speed | 5.44 |
| 5-27 | Centrifugal Fan Components | 5.45 |
| 5-28 | Axial Fan Components | 5.46 |
| 5-29 | Method of Obtaining Fan Performance Curves | 5.47 |
| 5-30 | Characteristic Curves for FC Fans | 5.47 |
| 5-31 | Characteristic Curves for BI Fans | 5.48 |



| | | |
|------|--|------|
| 5-32 | Characteristic Curves for Airfoil Fans | 5.48 |
| 5-33 | Tubular Centrifugal Fan | 5.48 |
| 5-34 | Characteristic Curves for Tubular Centrifugal Fans | 5.49 |
| 5-35 | Characteristic Curves for Propeller Fans | 5.49 |
| 5-36 | Characteristic Curves for Vaneaxial Fans | 5.49 |
| 5-37 | Application of the Fan Laws | 5.50 |
| 5-38 | Centrifugal Fan Performance Table (I-P) | 5.51 |
| 5-39 | Centrifugal Fan Performance Table (Metric Units) | 5.51 |
| 5-40 | System Resistance Curve | 5.52 |
| 5-41 | Fan Curve Plots | 5.53 |
| 5-42 | Normalized Duct System Curves | 5.54 |
| 5-43 | Operating Point | 5.54 |
| 5-44 | Variations from Design – Air Shortage | 5.54 |
| 5-45 | Effect of 10 Percent Increase in Fan Speed | 5.55 |
| 5-46 | Interactions of System Curves and Fan Curve | 5.56 |
| 5-47 | Effect of Density Change (Constant Volume) | 5.56 |
| 5-48 | Effect of Density Change (Constant Static Pressure) | 5.57 |
| 5-49 | Effect of Density Change (Constant Mass Flow) | 5.58 |
| 5-50 | Duct System Curve Not At Design Point | 5.59 |
| 5-51 | AMCA Fan Test – Pitot Tube | 5.60 |
| 5-52 | Establishment of a Uniform Velocity Profile | 5.61 |
| 5-53 | Effects of System Effect | 5.62 |
| 5-54 | System Effect Curves for Inlet Duct Elbows – Axial Fans | 5.63 |
| 5-55 | Sample ASHRAE Fan System Effect “Loss Coefficients” | 5.68 |
| 5-56 | Changes from System Effect | 5.69 |
| 5-57 | Sensitivity of System Volume to Locations of Building Openings, Intakes, and Exhausts | 5.70 |
| 5-58 | Building Surface Flow Patterns | 5.71 |
| 5-59 | Pressure Difference Due to Stack Effect | 5.72 |
| 5-60 | Air Movements Due to Normal and Reverse Stack Effect | 5.73 |
| 6-1 | System Effect Curves | 6.2 |
| 6-2 | Controlled Diffusion and Establishment of a Uniform Velocity Profile in a Straight Length of Outlet Duct | 6.3 |
| 6-3 | Outlet Duct Elbows | 6.5 |
| 6-4 | Parallel Versus Opposed Dampers | 6.7 |
| 6-5 | Typical HVAC Unit Connections | 6.8 |
| 6-6 | Typical Inlet Connections for Centrifugal and Axial Fans | 6.8 |
| 6-7 | Non-uniform Flow into a Fan Inlet Induced by a 90 Degree Round Section Elbow – No Turning Vanes | 6.9 |
| 6-8 | Non-uniform Flow Induced into Fan Inlet by a Rectangular Inlet Duct | 6.9 |
| 6-9 | System Effects for Various Mitered Elbows Without Vanes | 6.10 |
| 6-10 | System Effects for Square Duct Elbows | 6.11 |
| 6-11 | Example of a Forced Inlet Vortex (Spin-Swirl) | 6.12 |
| 6-12 | Inlet Duct Connections Causing Inlet Spin | 6.12 |
| 6-13 | Corrections for Inlet Spin | 6.13 |
| 6-14 | AMCA Standard 210 Flow Straightener | 6.13 |
| 6-15 | System Effect Curves for Fans Located in Plenums and Cabinet Enclosures and for Various Wall to Inlet Dimensions | 6.14 |
| 6-16 | Enclosure Inlet Not Symmetrical With Fan Inlet, Prerotational Vortex Induced | 6.14 |
| 6-17 | Flow Condition of 6-16 Improved With a Splitter Sheet | 6.14 |
| 6-18 | Centrifugal Fan Inlet Box | 6.15 |
| 6-19 | Free Inlet Area Plane – Fan With Inlet Collar | 6.16 |
| 6-20 | Free Inlet Area Plane – Fan Without Inlet Collar | 6.16 |
| 6-21 | Typical Normalized Inlet Valve Control Pressure – Volume Curve | 6.17 |
| 6-22 | Common Terminology for Centrifugal Fan Appurtenances | 6.18 |
| 7-1 | Duct Systems for Duct Sizing Examples 1 and 2 | 7.5 |
| 7-2 | Supply Air Duct System for Sizing Example 3 | 7.23 |
| 7-3 | System “A” – Sized by Equal Friction Method | 7.27 |
| 7-4 | System “B” – Modified by Semi-extended Plenum Concept | 7.28 |



| | | |
|-------|--|-------|
| 7-5 | Duct Sizing Work Sheet (I-P) | 7.29 |
| 7-6M | Duct Systems for Duct Sizing Examples 1 and 2 (SI) | 7.33 |
| 7-7M | Supply Air Duct System for Sizing Example 3 | 7.47 |
| 7-8M | Systems "A" Sized by Equal Friction Method | 7.53 |
| 7-9M | "B" Modified by Semi-Extended Plenum Concept | 7.54 |
| 7-10 | Duct Sizing Work Sheet (I-P) | 7.55 |
| 7-10M | Duct Sizing Work Sheet (SI) | 7.56 |
| 8-1 | System Pressure Loss Check List | 8.3 |
| 8-2 | Volume Dampers (*Based upon AMCA Certified Volume Dampers) | 8.8 |
| 8-3 | Backdraft or Relief Dampers | 8.8 |
| 8-4 | 2-hour Fire & Smoke Dampers (Based on AMCA Certified Fire Dampers) | 8.8 |
| 8-5 | Heating Coils With 1 Row | 8.9 |
| 8-6 | Heating Coils With 2 Rows | 8.9 |
| 8-7 | Heating Coils With 3 Rows | 8.9 |
| 8-8 | Heating Coils With 4 Rows | 8.9 |
| 8-9 | Cooling Coils (Wet) 4 Row | 8.10 |
| 8-10 | Cooling Coils (Wet) 6 Row | 8.10 |
| 8-11 | Cooling Coils (Wet) 8 Row | 8.10 |
| 8-12 | Air Monitor Device | 8.10 |
| 8-13 | Louvers with 45° Blade Angle (*Based on AMCA Certified Louvers) | 8.11 |
| 8-14 | 3 Rectangular Sound Traps – 3 Foot (1M) | 8.11 |
| 8-15 | Rectangular Sound Traps – 5 Foot (1.5M) | 8.11 |
| 8-16 | Rectangular Sound Traps – 7 Foot (2M) | 8.11 |
| 8-17 | Rectangular Sound Traps – 10 Foot (3M) | 8.12 |
| 8-18 | Round Sound Traps | 8.12 |
| 8-19 | Eliminators Three Bend | 8.12 |
| 8-20 | Air Washer | 8.12 |
| 8-21 | Screens | 8.13 |
| 8-22 | Air-to-Air Plate Exchangers (Modular) | 8.13 |
| 8-23 | Air-to-Air Single Tube Exchangers | 8.13 |
| 8-24 | Rotary Wheel Exchanger | 8.13 |
| 8-25 | Multiple Tower Energy Exchangers | 8.14 |
| 8-26 | Dry Air Evaporative Cooler | 8.14 |
| 8-27 | Recommended Criteria for Louver Sizing | 8.17 |
| 9-1 | Design Considerations for Diffuser Layouts and Balancing Damper Locations | 9.2 |
| 9-2 | Duct Design Considerations for Suggested Balancing Damper Locations | 9.3 |
| 9-3 | Design Considerations to Minimize Airflow Turbulence and Stratification from Terminal Boxes | 9.4 |
| 9-4 | Fan Rating Test | 9.6 |
| 9-5 | Typical Velocity Profiles Encountered in Velocity Pressure Measurement Planes | 9.9 |
| 10-1 | Source, Path, and Receiver | 10.1 |
| 10-2 | Mechanical Equipment Room Adjacent to Office Area | 10.2 |
| 10-3 | Illustration of Well- Balanced Hvac Sound Spectrum for Occupied Spaces | 10.3 |
| 10-4 | Frequency Ranges of the Most Likely Sources of Acoustical Complaints | 10.4 |
| 10-5 | Frequency At Which Different Types of Mechanical Equipment Generally Control Sound Spectra | 10.4 |
| 10-6 | Dissipative Passive Duct Silencers | 10.9 |
| 10-7 | Active Duct Silencer | 10.9 |
| 10-8 | External Duct Lagging on Rectangular Ducts | 10.10 |
| 10-9 | Breakout and Break-In of Sound in Ducts | 10.11 |